

Advanced Technology Membrane Reactors for Hydrogen Production

The University of Florida is seeking companies interested in commercializing a novel method of producing hydrogen using proton conducting membranes. These membrane reactors generate hydrogen with both superior efficiency and greater yield than current technology. Currently 17.2 billion pounds of hydrogen is being produced annually in the United States and this will grow dramatically as it is being looked to as a future fuel due to its potential for addressing both climate change concerns and energy independence.

Applications

More efficient production of hydrogen from hydrocarbon feed stocks, including natural gas, coal-based synthesis gas, and biogases

Advantages

- ◆ Couples steam reformation, water-gas-shift, and hydrogen separation in one step, thus reducing process complexity and cost
- ◆ Efficiently converts a variety of hydrocarbon feed stocks to hydrogen with increased yield
- ◆ Integrated membrane separation produces pure hydrogen
- ◆ Membranes demonstrated to have increased chemical stability
- ◆ Offers diverse market applications, creating a greater potential for higher profit



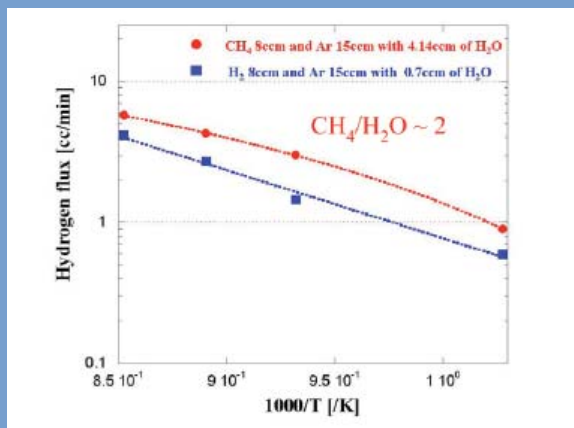
Technology

Membrane reactor technology holds the promise to circumvent thermodynamic equilibrium limitations by in-situ removal of product species, resulting in improved chemical yields. Recent advances in mixed-conducting oxide-membrane technology present the possibility for a dramatic reduction in the cost of converting petroleum, coal and biomass derived feed stocks to hydrogen and other “value added” hydrocarbons. UF has developed mixed protonic-electronic conducting materials for use as solid-state dense high temperature hydrogen permeation membranes (protons are hydrogen ions). These membrane materials are perovskite ($\text{SrCe}_{1-x}\text{MxO}_3$) based high temperature protonic conductors, and because the hydrogen transport occurs through the crystal lattice infinite H_2 separation selectivity is achieved, resulting in an extremely pure H_2 product.

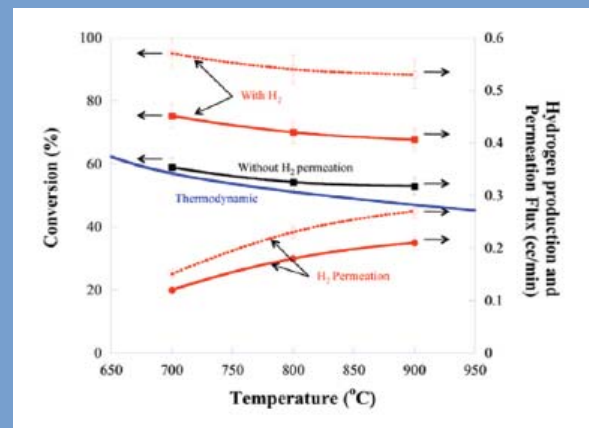


Technology (Continued)

UF has performed extensive studies on these materials from fundamental materials properties to development of membrane reactors. The membrane reactors are based on thin-film proton conducting membranes on catalyst-impregnated porous tubular supports.



H₂ flux obtained with the membrane reactor from dry/humid H₂ and internally steam reformed CH₄ feed gases



CO conversion and hydrogen permeation flux through 6" tubular type hydrogen membrane from water gas shift reaction of CO

The Inventors

Eric D. Wachsman, Ph.D., is a professor of Materials Science and Engineering at the University of Florida and the director of the Florida Institute for Sustainable Energy. Wachsman is a Fellow of the Electrochemical Society, member of the American Ceramic Society and Materials Research Society, and editor of "Ionics." He graduated with his B.S. and M.S. in Chemical Engineering from University of California and Stanford University, respectively. He later earned his Ph.D. in Materials Science Engineering from Stanford University.



Heesung Yoon, Ph.D., is a research scientist in the Department of Materials Science and Engineering at the University of Florida. Yoon conducts research on high temperature conducting oxides for solid oxide fuel cell and hydrogen permeation membrane technologies and oversees device fabrication in the FISE Energy Technology Incubator. He earned a Ph.D. in Materials Science and Engineering from Korea University in Seoul, South Korea.

Takkeum Oh is a graduate research assistant in the Department of Materials Science and Engineering at the University of Florida.

Jianlin Li is a graduate research assistant in the Department of Materials Science and Engineering.



Contact:
 Lenny Terry
 University of Florida
 Office of Technology Licensing
 (352) 392-8929 • lterry@ufl.edu
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